

**Recommended machine weight:**

SPECIFICATION			
POS	TITLE	MATERIAL	DESCRIPTION
1.	CUTTING EDGE	HARDOX 500	2800 X 270 X 30mm
2.	BOTTOM PLATE	HARDOX 450	16mm
3.	END PLATE	S355J2G3	8mm
4.			
5.			
6.			

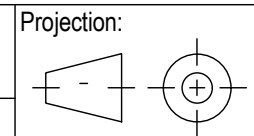
GENERAL TOLERANCES  
For non tolerance measurements

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MACHINED PARTS:  
NS-ISO 2768-1  
Grade: m

**PS 280 BM HD  
GRADING BUCKET**

Scale:  
**A3**



Date: 13-Jun-14  
Draw.: PR  
Contr.:

WELDED CONSTRUCTIONS:  
NS-EN ISO 13920  
1. Linear measurements class: A  
2. Angle measurements class: B  
3. Straightness etc. class: F

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Draw.no.: **GE5529**  
Total weight: 1308 kg  
Revision: